

## ABSTRACT OF THE DISCLOSURE

A bag-making apparatus of a bag-making and packaging machine, the bag-making apparatus being changeable in its bag-making speed and including a sealing device that performs sealing on a film that is to be formed into bags. The sealing device is made of a pair of hot plates and a driving mechanism that causes the hot plates to contact and separate from each other at an operating speed that is linked to the bag-making speed via a transmission mechanism, and the hot plates are caused to contact with and separate from each other with a stroke that is adjusted by the transmission mechanism, and a contact time of the hot plates is maintained at a constant value by way of adjusting the stroke when the operating speed of the driving mechanism is changed.